

TECHNICAL DEPARTMENT

SAP INITIAL DATA

ITP REF.	PART NAME:	Material Group	0
COSTUMER:	COSTUMER CODE:		
PART N°:	PART Level:	PART Level Date:	
DRAWING N°:	DRAWING Level:	DRW Level Date:	

STRUCTURE

Standard *INJECTION OVERHODINE*
 Injection (interchangeable inserts)
 7Cjto
 vždy intern! Internal

Standard with insert
 Injec+operation (ink stamps)
 External

6XXXX+4compxxx *komponent lze z dílu vyjmout*
 Injection (right/left)
 Estimated time: _____

INSERT, COMPONENT

Ref. Insert/Component. ITP:	4COMP	Denomination	0 RING
Ref.drawing insert/component:		Drawing level (date)	

"Datos técnicos p.a."

Material:

Material ITP: *Název materiálu* Code ITP: *Sapový kód*

Material masterbatch: *SAPOVÝ KÓD BARVIVA (ZUVIV...)* % Pigment: *Kolik % barviva se používá*

Weight:

weight: *váha dílu* %Reg.allowed: *dle reg. produced*

Sprue: *- 1L vtok* % Reg. Allowed for customer *V ISO TS* accepted no accepted

% Reg. Produced: *SPRUE / d' x 100 = % Reg.misku* Necessity weight: *Požadá administrator dle tabulek*

Tool data:

Type tool: Automatic M (Semi-automatic= machine + operation) S (manual=machine + operator)

Prod. Ancillary (robot hand, conveyor belt...) ITP code: *SAPOVÝ KÓD = STROJE (UT/MA/...)*

Packaging:

Box: *5CASA...* Box Code: _____ u/b: *unit/box*

Palet: *5PAL...* Palet code: _____ C/p: *Cartoon / Palet*

Specification: *POSITIONED* Yes No *- zaškrtnout zda je měnit pozicování* Warehouse DE01

Separated by cavities: Yes No How: _____ *DOCK PRO BOX* DE02

Path

Operation: *Injection, humidification, estabilisation, sorting, tampo print, etc...* *Ponechat oparace...*

Machine group: *200 TON MACHINE* cycle: *cycle time* 0 Cavities: *1*

VERSIONS - POKUD MÁ DÍL VÍCE VERZÍ

Ref. ITP:	Denomination:
Reason:	
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Reason:	

COMMENTS:

- balení obsahuje sáček 5BOLS....
- balení obsahuje víko....
- díl se skládá z 61111 0000 + 62222 0000 + 9COMP 0000....
- kopie dílu XYY...